



❶ Specifying the fan drill hole

Exact positioning is only necessary if the sanitary sewage tank is located far to the front in the service compartment, as shown in the figure, in order to ensure that the service door closes correctly.

If more space is available, the fan can also be positioned somewhat higher or lower.

For exact positioning, place a ruler (flat material) on the sanitary sewage tank ❶ with the cartridge inserted.

Measure the height from the base to the upper edge of the flat material.

Close the service door, transfer the measured height onto the middle of the door, measure from the point 20 mm to the top and draw on. This point is the center of the hole.

Drill the hole in the door with a pot drill or hole milling device: 36-37 mm diameter.



❷ Inserting the fan

As odors can penetrate through unsealed points into the service compartment and from there into the vehicle, a careful **SEALING** is important:

Grease drill hole with silicone; Insert fan ❶, the hose connection in the fan ❷ must ideally point in the opposite direction to the SOG connection in the cover.

Fasten fan with the screws 3.5 x 1.6 mm (4 items).

Attach cable cap ❸ 25 x 25 mm below the fan for strain relief.

Attach two further adhesive caps and lay the cable as shown in the figure.

❸ Mounting the filter housing



Apply a silicone beading on the rear of the filter housing around the fan outlet opening.



Mount the filter housing in the center of the frame recess for reasons of visual appearance.

Screw screws, 3.5 x 1.6 mm VA, into the aluminium sheet without drilling beforehand and tighten. If a metal sheet is to be used here, pre-drill with 3mm.



Insert filter in the available fixture.



Place cover on the top - pull it forwards slightly at the bottom. Push the cover from top to bottom so that it locks into place. Screw in screws and tighten slightly. Apply a light pressure on the cover while doing so.